

# ABSTRACT

An electrical connection set-up for manufacturing an ignition coil is provided, e.g., for connecting thin enameled wires in ignition coils. In this regard, on the side of the  
5 high-voltage outlet, a contacting sleeve is provided which is installed by being lifted over a corresponding secondary winding without making contact and which then snaps into place due to the spring-like form or mounting, while elements provided on the contacting sleeve break through an insulating  
10 layer surrounding the secondary winding, thus establishing the electrical connection without the use of thermal methods.